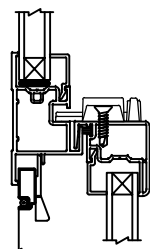
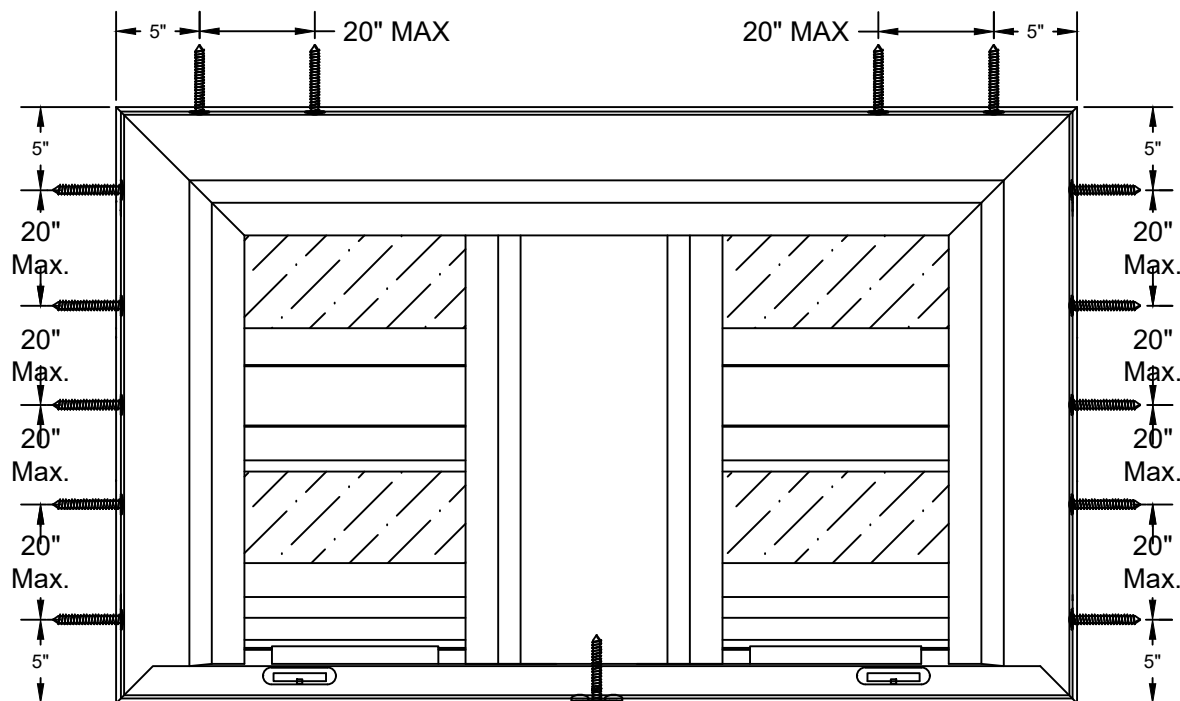
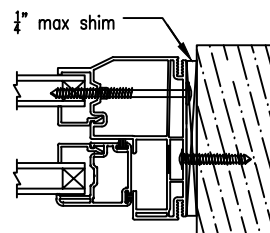
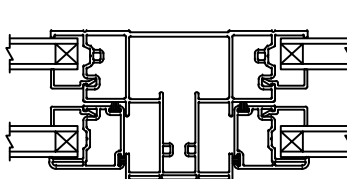
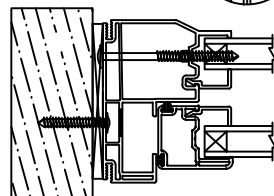
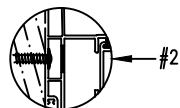
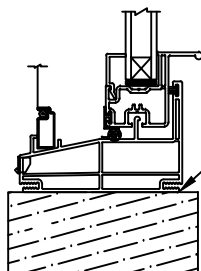


Remove Nailing Fins. Make Sure that the Sill is Level and that the Jambs are Plumb. Fasten Head to 2 By Wood Frame with #8 x 1 1/2" Truss Head Screws 5" from Each Corner with 20"(Max) Between Fasteners. Remove Sash and Balances. Fasten Jambs to 2 by Wood Frame with #8 x 1 1/2" Truss Head Screw 5" from Each Corner with 20" (Max) Between Fasteners. No Screws Through Sill. Use 7/16" Clearance Hole at Center Line of Sash Pocket of at Each Fastener Location. (2) Walls at Head, (1) Wall at Jambs. "See Drawing #1 & #2"



Apply Continuous Bead of Silicone Between Frame and 2 by Wood around both sides of window. Full Perimeter.



Note: Installation screws should be long enough for a 1" embedment into framing member.

Anchor Strap Attaches to Mullion with (1) 1 1/2" Truss Head Screws. Strap Attaches to Buck with (2) 1/4" Pan Head Screws.

MAXIMUM SIZE: 72" X 72" DP +/- 50 RATING



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220 Series S. H. Twin Finless Cont. .
Head and Sill Installation Instructions